

# Propylene Glycol Industrial Grade CAS NO. 57-55-6

- Product Description
  - Propylene Glycol (PG) is the preferred glycol ٠ for manufacturing high performance unsaturated polyester resins, themselves used in a variety of applications. PGI is an important co-solvent for architectural waterbased paints, and is also used as an intermediate in the production of alkyd resins for paints and varnishes.

**Key Features** 

#### Colorless Completely miscible with ٠ water and many organic solvents

- High boiling point
- ٠ • Hygroscopic liquid
- Low freezing point
- Low toxicity •
- Low vapor pressure •
- Slight acid taste •
- •
- Slight odor
- Stable liquid •
- Transparent liquid ٠
- Viscous liquid

### Application

٠

- Antifreeze
- Coating •
- Heating media •
  - Industrial solvent
- Paints •
- Refrigerant
- Reinforced plastic laminates ٠
- Sheet molding compounds .
- Varnishes

Properties	Typical Value	Unit	Test Based On
Acidity as Acetic acid	0.0020 Max	%	DOWM 100687
Assay	99.5 Min	%wt	DOWN 101370
Autoignition Temperature	> 400	°C	EC Method A15
Boiling Point @ 760 mmHg	184	°C	-
Color Pt-Co	10 Max	-	ASTM D 5386
Critical Pressure	5791.74	kPa	-
Critical Temperature	614.38	К	-
Critical Volume	0.24	m³/kg.mol	-
Empirical Formula	C <sub>3</sub> H <sub>8</sub> O <sub>2</sub>	-	-
Evaporation Rate			-
(n-butyl acetate = 1)	0.01	-	-
Expansion Coefficient	0.00062	Per K	-
Explosion Limits in Air			
Lower	2.6	vol%	-
Upper	12.5	vol%	-
Flash Point			
Closed Cup @1000.1 hPa	104	°C	EC Method A9
Freezing Point	< -20	°C	EC Method A1
Hansen Solubility Parameters			
Hydrogen bonding	23.3	-	-
Nonpolar	16.8	-	-
Polar	9.4	-	-
Total	30.2	-	-
Heat of Combustion	$-1822.90 \pm 4.10$	kJ/mol	-
Heat of Vaporization	67	kJ/mol	-
Liquid Heat Capacity @ 30 °C	177.00	J/mol K	-
Liquid Viscosity @ 25 °C	43.4	cP (mPa.s)	-
Maximum Incremental Reactivity (MIR)	2.75	-	-
Molecular Weight	76.10	-	-
Refractive Index @ 20°C	1.4320	-	
Solubility In water, @ 20 °C	1000	g/L	EC No.440/2008, Annex,A-6
Specific Gravity @ 20°C/20°C	1.03	-	EU Method A.3
Surface Tension @ 20 °C	45.6	Dynes/cm	-
Vapor Density (air = 1)	2.62	-	-
Vapor Pressure @ 25 °C	20	Ра	EC Method A4
Wt/Vol @ 20 °C	1.03	kg/L	-

## Notes

Typical properties: these are not to be construed as specifications.

#### For additional technical, sales and order assistance please contact our sales representative

©2020-2021. Union Petrochemical. The user may forward, distribute, and/or photocopy this copyrighted document only if unaltered and complete, including all of its headers, footers, disclaimers, and other information. You may not copy this document to a Web site. Union Petrochemical does not guarantee the typical (or other non-specification) values. Typical values only represent the values one would expect if the properties were tested in our laboratories with our test methods on the specified date. Some product properties are not frequently measured, and accordingly typical values may not be based upon a statistically relevant number of tests. Analysis may be performed on representative samples and not the actual product shipped. The information is this document relates only to the named product or materials when not in combination with any other product or materials. We based the information of data believed to be reliable on the date compiled, but we do not represent, warrant or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. There is no warranty against patent infringement, not any endorsement of any product or process, and we expressly disclaim any contrary implication.