



ExxonMobil™ PP7905E1

Polypropylene Impact Copolymer

Product Description	Key Features
A high crystallinity, low impact strength copolymer resin designed for compounding base or injection molding applications requiring very high melt flow rate.	1. High Flow 2. High Stiffness 3. Nucleated

General	
Availability ¹	• North America
Uses	• Automotive Applications • Compounding
Appearance	• Natural Color
Form(s)	• Pellets
Processing Method	• Injection Molding
Revision Date	• 12/01/2017

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Melt Mass-Flow Rate (MFR) (230 °C/2.16 kg)	100 g/10 min	100 g/10 min	ASTM D1238
Density	0.900 g/cm ³	0.900 g/cm ³	ExxonMobil Method

Mechanical	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Break	4870 psi	33.6 MPa	ASTM D638
Tensile Stress at Break	4640 psi	32.0 MPa	ISO 527-2/50
Elongation at Break	3.8 %	3.8 %	ASTM D638
Tensile Strain at Break	4.3 %	4.3 %	ISO 527-2/50
Flexural Modulus – 1% Secant			
0.051 in/min (1.3 mm/min)	272000 psi	1880 MPa	ASTM D790A
0.51 in/min (13 mm/min)	307000 psi	2120 MPa	ASTM D790B
Flexural Modulus (0.079 in/min (2.0 mm/min))	264000 psi	1820 MPa	ISO 178

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Notched Izod Impact			ASTM D256A
0 °F (-18 °C)	0.45 ft·lb/in	24 J/m	
73 °F (23 °C)	0.66 ft·lb/in	35 J/m	
Notched Izod Impact Strength			ISO 180/1A
-40 °F (-40 °C)	1.1 ft·lb/in ²	2.4 kJ/m ²	
-4 °F (-20 °C)	1.2 ft·lb/in ²	2.5 kJ/m ²	
73 °F (23 °C)	2.2 ft·lb/in ²	4.7 kJ/m ²	
Charpy Notched Impact Strength			ISO 179/1eA
-22 °F (-30 °C)	0.67 ft·lb/in ²	1.4 kJ/m ²	
-4 °F (-20 °C)	0.81 ft·lb/in ²	1.7 kJ/m ²	
32 °F (0 °C)	1.2 ft·lb/in ²	2.5 kJ/m ²	
73 °F (23 °C)	2.5 ft·lb/in ²	5.3 kJ/m ²	
Gardner Impact			ASTM D5420
-20 °F (-29 °C), 0.125 in (3.18 mm), Geometry GC	< 8.00 in·lb	< 0.904 J	

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Heat Deflection Temperature (1.80 MPa)	139 °F	59.4 °C	ISO 75-2/Af
Heat Deflection Temperature (0.45 MPa)	243 °F	117 °C	ISO 75-2/Bf
Deflection Temperature Under Load (DTUL) at 66 psi - Unannealed	256 °F	125 °C	ASTM D648
DTUL @ 66 psi - Annealed	264 °F	129 °C	ASTM D648

Hardness	Typical Value (English)	Typical Value (SI)	Test Based On
Rockwell Hardness	110	110	ASTM D785

Additional Information
 ASTM D638 & ISO 527-2/50: No Yield

Notes
 Typical properties: these are not to be construed as specifications.
¹Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance please contact our sales representative

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