

SAFETY DATA SHEET

SECTION 1

PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: ISOPAR™ H FLUID
Product Description: Isoparaffinic Hydrocarbon

Recommended Use: Aerosol, Cleaning fluid, Diluent, Metal processing fluid, Polymerization fluid, Process fluid, Viscosity modifier

COMPANY IDENTIFICATION

Supplier: UNION PETROCHEMICAL PUBLIC COMPANY LIMITED
728 Union House Building, Baromratchonnani Rd.,
Bangbumru, Bangplad, Bangkok 10700

Supplier General Contact +662 881 8288

This (M)SDS is a generic document with no country specific information included.

SECTION 2

HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

CLASSIFICATION:

Flammable liquid: Category 3.
Skin irritation: Category 3. Aspiration toxicant: Category 1.

LABEL ELEMENTS:

Pictograms:



Signal Word: Danger

Hazard Statements:

H226: Flammable liquid and vapour.
H304: May be fatal if swallowed and enters airways.
H316: Causes mild skin irritation.



Precautionary Statements:

P210: Keep away from heat/sparks/open flames/hot surfaces. -- No smoking. P233: Keep container tightly closed.
 P240: Ground/bond container and receiving equipment. P241: Use explosion-proof electrical, ventilating and lighting equipment. P242: Use only non-sparking tools. P243: Take precautionary measures against static discharge.
 P280: Wear protective gloves and eye / face protection.
 P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
 P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P331: Do NOT induce vomiting. P332 + P313: If skin irritation occurs: Get medical advice/attention.
 P370 + P378: In case of fire: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish.
 P403 + P235: Store in a well-ventilated place. Keep cool. P405: Store locked up.
 P501: Dispose of contents and container in accordance with local regulations.

Contains: NAPHTHA (PETROLEUM), HYDROTREATED HEAVY

Other hazard information:

PHYSICAL / CHEMICAL HAZARDS

Material can accumulate static charges with may cause an ignition. Material can release vapours that readily form flammable mixtures. Vapour accumulation could flash and/or explode if ignited

HEALTH HAZARDS

Repeated exposure may cause skin dryness or cracking. Mildly irritating to skin. May be irritating to the eyes, nose, throat, and lungs.

ENVIRONMENTAL HAZARDS

No significant hazards.

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3	COMPOSITION / INFORMATION ON INGREDIENTS
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This material is defined as a complex substance.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
NAPHTHA (PETROLEUM), HYDROTREATED HEAVY	64742-48-9	100 %	H226, H304, H316

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. Concentration values may vary.



SECTION 4

FIRST AID MEASURES

INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5

FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

FIRE FIGHTING

Fire Fighting Instructions: FLAMMABLE, Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Vapour is flammable and heavier than air. Vapour may travel across the ground and reach remote ignition sources, causing a flashback fire danger. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Incomplete combustion products, Oxides of carbon, Smoke, Fume

FLAMMABILITY PROPERTIES

Flash Point [Method]: 54°C (129°F) [ASTM D-56]

Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 5.0

Autoignition Temperature: 359°C (678°F) [ASTM E659]



SECTION 6 ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: half-face or full-face respirator with filter(s) for organic vapor and, when applicable, H₂S, or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to aromatic hydrocarbons are recommended. Note: gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

SPILL MANAGEMENT

Land Spill: Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do so without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapour-suppressing foam may be used to reduce vapour. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapour, but may not prevent ignition in enclosed spaces. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Eliminate sources of ignition. Warn other shipping. If the Flash Point exceeds the Ambient Temperature by 10 deg C or more, use containment booms and remove from the surface by skimming or with suitable absorbents when conditions permit. If the Flash Point does not exceed the Ambient Air Temperature by at least 10C, use booms as a barrier to protect shorelines and allow material to evaporate. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.



SECTION 7 HANDLING AND STORAGE

HANDLING

Avoid contact with skin. Small metal particles from machining may cause abrasion of the skin and may predispose to dermatitis. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Loading/Unloading Temperature: [Ambient]

Transport Temperature: [Ambient]

Transport Pressure: [Ambient]

Static Accumulator: This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

STORAGE

The type of container used to store the material may affect static accumulation and dissipation. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be earthed and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge

Storage Temperature: [Ambient]

Storage Pressure: [Ambient]

Suitable Containers/Packing: Tankers; Tank Trucks; Drums; Barges; Railcars

Suitable Materials and Coatings (Chemical Compatibility): Carbon Steel; Stainless Steel; Amine Epoxy; Epoxy Phenolic; Polyamide Epoxy; Neoprene; Inorganic Zinc Coatings

Unsuitable Materials and Coatings: Butyl Rubber; Natural Rubber; Ethylene-propylene-diene monomer (EPDM); Polystyrene; Vinyl Coatings

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit/Standard		Note	Source
NAPHTHA (PETROLEUM), HYDROTREATED HEAVY	Vapour	RCP-TWA	1200 mg/m3	177 ppm	Total Hydrocarbons ExxonMobil

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.



ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions.

Control measures to consider:

Adequate ventilation should be provided so that exposure limits are not exceeded. Use explosion-proof ventilation equipment.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Half-face filter respirator Type A filter material.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

Chemical resistant gloves are recommended. Nitrile, Viton

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

Chemical/oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.



SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Liquid
Form: Clear
Colour: Colourless
Odour: Faint
Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15.6 °C): 0.76 [With respect to water] [Calculated]
Density (at 15.6 °C): 760 kg/m³ (6.34 lbs./gal, 0.76 kg/dm³) [ASTM D4052]
Flammability (Solid, Gas): N/A
Flash Point [Method]: 54°C (129°F) [ASTM D-56]
Flammable Limits (Approximate volume % in air): LEL: 0.7 UEL: 5.0
Autoignition Temperature: 359°C (678°F) [ASTM E659]
Boiling Point / Range: 179°C (354°F) - 188°C (370°F) [ASTM D86]
Decomposition Temperature: N/D
Vapour Density (Air = 1): 5.4 at 101 kPa [Calculated]
Vapour Pressure: 0.07 kPa (0.53 mm Hg) at 20 °C [Calculated]
Evaporation Rate (n-butyl acetate = 1): 0.07 [Calculated]
pH: N/A
Log Pow (n-Octanol/Water Partition Coefficient): >4 [Estimated]
Solubility in Water: Negligible
Viscosity: 1.4 cSt (1.4 mm²/sec) at 40°C | 1.9 cSt (1.9 mm²/sec) at 20°C [Calculated]
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Freezing Point: N/D
Melting Point: N/A
Pour Point: -105°C (-157 °F) [ASTM D5950]
Molecular Weight: 155 G/MOLE [Calculated]
Hygroscopic: No
Coefficient of Thermal Expansion: 0.00079 per Deg C [Calculated]

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Avoid heat, sparks, open flames and other ignition sources.

MATERIALS TO AVOID: Strong oxidisers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11	TOXICOLOGICAL INFORMATION
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ACUTE TOXICITY

Route of Exposure	Conclusion / Remarks
Inhalation	
Toxicity (Rat): LC50 > 5000 mg/m ³	Minimally Toxic. Based on test data for structurally similar materials.
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures.
Ingestion	
Toxicity (Rat): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials.
Skin	
Toxicity (Rabbit): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials.
Irritation: Data available.	Mildly irritating to skin with prolonged exposure. Based on test data for structurally similar materials.
Eye	
Irritation: Data available.	May cause mild, short-lasting discomfort to eyes. Based on test data for structurally similar materials.

OTHER HEALTH EFFECTS FROM SHORT AND LONG TERM EXPOSURE

Anticipated health effects from sub-chronic, chronic, respiratory or skin sensitization, mutagenicity, reproductive toxicity, carcinogenicity, target organ toxicity (single exposure or repeated exposure), aspiration toxicity and other effects based on human experience and/or experimental data.

For the product itself:

Vapour concentrations above recommended exposure levels are irritating to the eyes and respiratory tract, may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness and other central nervous system effects including death. Prolonged and/or repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

IARC Classification:

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1

2 = IARC 2A

3 = IARC 2B

SECTION 12	ECOLOGICAL INFORMATION
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The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

Material -- Not expected to demonstrate chronic toxicity to aquatic organisms

MOBILITY

Material -- Highly volatile, will partition rapidly to air. Not expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY**Biodegradation:**

Material -- Expected to be readily biodegradable.

Hydrolysis:

Material -- Transformation due to hydrolysis not expected to be significant.

Photolysis:

Material -- Transformation due to photolysis not expected to be significant.

Atmospheric Oxidation:

Material -- Expected to degrade rapidly in air

ECOLOGICAL DATA**Ecotoxicity**

Test	Duration	Organism Type	Test Results
Aquatic - Acute Toxicity	48 hour(s)	Daphnia magna	EL0 1000 mg/l: data for similar materials
Aquatic - Acute Toxicity	96 hour(s)	Oncorhynchus mykiss	LL0 1000 mg/l: data for similar materials
Aquatic - Acute Toxicity	72 hour(s)	Pseudokirchneriella subcapitata	NOELR 1000 mg/l: data for similar materials
Aquatic - Acute Toxicity	72 hour(s)	Pseudokirchneriella subcapitata	EL0 1000 mg/l: data for similar materials
Aquatic - Chronic Toxicity	21 day(s)	Daphnia magna	NOELR >=1 mg/l: data for the material

Persistence, Degradability and Bioaccumulation Potential

Media	Test Type	Duration	Test Results
Water	Ready Biodegradability	28 day(s)	Percent Degraded 31.3 : similar material

SECTION 13	DISPOSAL CONSIDERATIONS
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Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.



Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14	TRANSPORT INFORMATION
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LAND :

Proper Shipping Name: HYDROCARBONS, LIQUID, N.O.S.
Hazard Class: 3
Hazchem Code: 3Y
UN Number: 3295
Packing Group: III
Label(s) / Mark(s): 3

SEA (IMDG):

Proper Shipping Name: HYDROCARBONS, LIQUID, N.O.S.
Hazard Class & Division: 3
EMS Number: F-E, S-D
UN Number: 3295
Packing Group: III
Marine Pollutant: No
Label(s): 3
Transport Document Name: UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, PG III, (49°C c.c.)

SEA (MARPOL 73/78 Convention - Annex II):

Product Name: NOXIOUS LIQUID, N.F.,(7) N.O.S., (ISOPAR H, contains iso-and cycloalkanes (C10-C11))
Ship type: 3
Pollution category: Y

AIR (IATA):

Proper Shipping Name: HYDROCARBONS, LIQUID, N.O.S.
Hazard Class & Division: 3
UN Number: 3295
Packing Group: III
Label(s) / Mark(s): 3
Transport Document Name: UN3295, HYDROCARBONS, LIQUID, N.O.S., 3, PG III

SECTION 15	REGULATORY INFORMATION
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This material is considered hazardous according to the classification criteria of the Hazard Classification and Communication System for Hazardous Materials BE 2555.

REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS

Hazardous Substance Act BE2535: Not Regulated

Listed or exempt from listing/notification on the following chemical inventories (May contain substance(s) subject to notification to the EPA Active TSCA inventory prior to import to USA): AIIC, DSL, ENCS, IECSC, KECI, PICCS, TCSI, TSCA



The national inventory listings are based on the CAS number or numbers listed below.

CAS
90622-57-4
64742-48-9

SECTION 16

OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H226: Flammable liquid and vapour; Flammable Liquid, Cat 3

H304: May be fatal if swallowed and enters airways; Aspiration, Cat 1

H316: Causes mild skin irritation; Skin Corr/Irritation, Cat 3

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

GHS Health Symbol information was modified.

GHS Physical/Chemical Symbol information was modified.

Section 09: Molecular Weight information was modified.

Section 12: Environmental fate table in section 12 information was added.

Section 12: Environmental tox table in section 12 information was added.

Section 12: Test Results - Column Header information was added.

Section 15: National Chemical Inventory Listing information was modified.

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