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SAFETY DATA SHEET

SECTION 1

PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: EXXSOL™ D110 FLUID

Product Description: Dearomatised Hydrocarbons

Recommended Use: Solvent

COMPANY IDENTIFICATION

Supplier: UNION PETROCHEMICAL PUBLIC COMPANY LIMITED

728 Union House Building, Baromratchonnani Rd.,

Bangbumru, Bangplad, Bangkok 10700

Supplier General Contact +662 881 8288

This (M)SDS is a generic document with no country specific information included.

SECTION 2

HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

CLASSIFICATION:

Aspiration toxicant: Category 1.

LABEL ELEMENTS:

Pictograms:



Signal Word: Danger

Hazard Statements:

H304: May be fatal if swallowed and enters airways

Precautionary Statements:

P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

P331: Do NOT induce vomiting

P405: Store locked up

P501: Dispose of contents and container in accordance with local regulations.

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Contains: DISTILLATES (PETROLEUM), HYDROTREATED LIGHT

Other hazard information:

PHYSICAL / CHEMICAL HAZARDS

Material can accumulate static charges with may cause an ignition. Material can release vapours that readily form flammable mixtures. Vapour accumulation could flash and/or explode if ignited

HEALTH HAZARDS

May be irritating to the eyes, nose, throat, and lungs. Repeated exposure may cause skin dryness or cracking

ENVIRONMENTAL HAZARDS

No significant hazards.

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3

COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a complex substance.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	64742-47-8	100 %	H304

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. Concentration values may vary.

SECTION 4

FIRST AID MEASURES

INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

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EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

Seek immediate medical attention. Do not induce vomiting.

NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

SECTION 5

FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Hazardous Combustion Products: Incomplete combustion products, Oxides of carbon, Smoke, Fume

FLAMMABILITY PROPERTIES

Flash Point [Method]: 115°C (239°F) [ASTM D-93]

Flammable Limits (Approximate volume % in air): LEL: 0.5 UEL: 5.0

Autoignition Temperature: 234°C (453°F) [ASTM E659]

SECTION 6

ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: half-face or full-face respirator with filter(s) for organic vapor and, when applicable, H2S, or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or

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an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to aromatic hydrocarbons are recommended. Note: gloves made of polyvinyl acetate (PVA) are not water resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do so without risk. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7

HANDLING AND STORAGE

HANDLING

Avoid contact with skin. Small metal particles from machining may cause abrasion of the skin and may predispose to dermatitis. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or earthing procedures. However, bonding and earthing may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Loading/Unloading Temperature: [Ambient]

Transport Temperature: [Ambient]
Transport Pressure: [Ambient]

Static Accumulator: This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

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STORAGE

The type of container used to store the material may affect static accumulation and dissipation. Do not store in open or unlabelled containers. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area.

Storage Temperature: [Ambient]

Storage Pressure: [Ambient]

Suitable Containers/Packing: Tank Trucks; Drums; Tank Cars

Suitable Materials and Coatings (Chemical Compatibility): Carbon Steel; Stainless Steel; Teflon;

Polyethylene; Polypropylene

Unsuitable Materials and Coatings: Butyl Rubber; Natural Rubber; Ethylene-proplyene-diene monomer

(EPDM); Polystyrene

SECTION 8

EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form		Limit/Standar	d	Note	Source
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT	Vapour	RCP- TWA	1200 mg/m ³	143 ppm	Total Hydrocarbons	ExxonMobil

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Adequate ventilation should be provided so that exposure limits are not exceeded.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Half-face filter respirator Type A filter material.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

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Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, Chemical-resistant gloves are recommended. If contact with forearms is likely, wear gauntlet-style gloves. Nitrile

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9

PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Liquid

Form: Clear

Colour: Colourless
Odour: Slight

Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15.6 °C): 0.81 [With respect to water] [Calculated] **Density (at 15.6 °C):** 810 kg/m³ (6.76 lbs./gal, 0.81 kg/dm³) [Calculated]

Flammability (Solid, Gas): N/A

Flash Point [Method]: 115°C (239°F) [ASTM D-93]

Flammable Limits (Approximate volume % in air): LEL: 0.5 UEL: 5.0

Autoignition Temperature: 234°C (453°F) [ASTM E659]

Boiling Point / Range: 248°C (478°F) - 269°C (516°F) [ASTM D86]

Decomposition Temperature: N/D

Vapour Density (Air = 1): 7 at 101 kPa [Calculated]

Vapour Pressure: 0.001 kPa (0.01 mm Hg) at 20 °C [Calculated] **Evaporation Rate (n-butyl acetate = 1):** < 0.01 [Calculated]

pH: N/A

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Log Pow (n-Octanol/Water Partition Coefficient): >4 [Estimated]

Solubility in Water: Negligible

Viscosity: 2.6 cSt (2.6 mm²/sec) at 40°C | 4.1 cSt (4.1 mm²/sec) at 20°C [Calculated]

Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Freezing Point: N/D Melting Point: N/A

Pour Point: -20°C (-4°F) [ASTM D5950]

Molecular Weight: 202 G/MOLE [Calculated]

Coefficient of Thermal Expansion: 0.0007 per Deg C [Calculated]

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Open flames and high energy ignition sources.

MATERIALS TO AVOID: Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

Route of Exposure	Conclusion / Remarks		
Inhalation			
Toxicity (Rat): LC50 > 5000 mg/m ³	Minimally Toxic. Based on test data for structurally similar		
	materials.		
Irritation: No end point data for	Negligible hazard at ambient/normal handling temperatures.		
material.			
Ingestion			
Toxicity (Rat): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for structurally similar		
	materials.		
Skin			
Toxicity (Rabbit): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for structurally similar		
	materials.		
Irritation: Data available.	May dry the skin leading to discomfort and dermatitis. Based on		
	test data for structurally similar materials.		
Eye			
Irritation: Data available.	May cause mild, short-lasting discomfort to eyes. Based on test		
	data for structurally similar materials.		

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OTHER HEALTH EFFECTS FROM SHORT AND LONG TERM EXPOSURE

Anticipated health effects from sub-chronic, chronic, respiratory or skin sensitization, mutagenicity, reproductive toxicity, carcinogenicity, target organ toxicity (single exposure or repeated exposure), aspiration toxicity and other effects based on human experience and/or experimental data.

For the product itself:

Vapour/aerosol concentrations above recommended exposure levels are irritating to the eyes and respiratory tract, may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness and other central nervous system effects including death. Prolonged and/or repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

IARC Classification:

The following ingredients are cited on the lists below: None.

-- REGULATORY LISTS SEARCHED--

1 = IARC 1 2 = IARC 2A 3 = IARC 2B

SECTION 12

ECOLOGICAL INFORMATION

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

Material -- Not expected to demonstrate chronic toxicity to aquatic organisms

MOBILITY

Material -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Material -- Expected to be readily biodegradable.

Hydrolysis:

Material -- Transformation due to hydrolysis not expected to be significant.

Photolysis:

Material -- Transformation due to photolysis not expected to be significant.

Atmospheric Oxidation:

Material -- Expected to degrade rapidly in air

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SECTION 13

DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14

TRANSPORT INFORMATION

LAND: Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

SEA (MARPOL 73/78 Convention - Annex II)

Product Name: NOXIOUS LIQUID, N.F., (7) N.O.S., (EXXSOL D110, contains alkyl (C5-C8) benzenes)

Ship type: 3

Pollution category: Y

AIR (IATA): Not Regulated for Land Transport

SECTION 15

REGULATORY INFORMATION

This material is considered hazardous according to the classification criteria of the Hazard Classification and Communication System for Hazardous Materials BE 2555.

REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS

Hazardous Substance Act BE2535: Not Regulated

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Listed or exempt from listing/notification on the following chemical inventories (May contain substance(s) subject to notification to the EPA Active TSCA inventory prior to import to USA): AICS, DSL, ENCS, IECSC, KECI, PICCS, TCSI, TSCA

SECTION 16

OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H304: May be fatal if swallowed and enters airways; Aspiration, Cat 1

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

Section 07: Materials/Coatings - Unsuitable information was modified.

Section 07: Suitable Containers information was modified.

Section 12: information was modified.

The information and recommendations contained herein are, to the best of Union Petrochemical's knowledge and belief, accurate and reliable as of the date issued. You can contact Union Petrochemical to insure that this document is the most current available from Union Petrochemical. The information and recommendations are offered for the user's consideration and examination. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not permitted.

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